DAVEY



TRANSFER PUMPS

PRODUCT DESCRIPTION

Robust & compact, 1 or 2 stage centrifugal pumps with corrosion resistant componentry and driven by a TEFC motor. Designed for total head duties to 33m and flows to 225 lpm.

APPLICATIONS

Ideal for pumping clean, nonvolatile liquids without fibres or solids in such applications as:-

- Irrigation
- Aquaculture
- Water transfer
- Washing systems
- Hydroponics

FEATURES & BENEFITS

Davey manufactured TEFC IP55 motor is corrosion resistant and resists low pressure jets of water, dust and dirt for long service life in arduous conditions.

Closed vane corrosion proof impellers with full length "D" drive for positive, robust impeller drive.

Motor and pump are designed for frequent starts providing a long and reliable working life.

Pump shafts (and casing on two stage models) are manufactured from quality corrosion resistant stainless steel for long service life when pumping less than perfect water.

Every pump is performance and pressure tested in our factory to ensure quality and reliability.

All models come fitted with a 2m power lead with 10 amp Australian three pin plug for ease of connection to power supply.

High quality mechanical shaft seal for long life and reliability.

OPERATING LIMITS

	XF92	XF171	XF221	XF192		
Capacities to	98 lpm	175 lpm	225 lpm	190 lpm		
Max. Total Head	28m	17m	20m	33m		
Max. Suction Head	7.0m	7.5m	7.5m	7.5m		
Min./Max. Water Temperature	1°C/50°C					
Max. Ambient Temperature	50°C					
Inlet Size	1"BSP(F)					
Outlet Size	1"BSP(F)	1"BSP(M)	1"BSP(M)	1"BSP(F)		

FEATURES & BENEFITS

Easy to service design for shorter downtime if or when service is required.

Permanently split capacitor design motor for reliable starting even in low voltage circumstances.

Double contact C3-HTG sealed bearings for quieter running and longer life.

In-built automatic-reset thermal overload protection embedded in the motor for quick response to motor overloading. Motor overloading can be the result of extreme ambient temperature, high or low voltage (beyond specification), pump blockage and / or pumping fluids heavier than fresh water (eg sea water).

Plastic feet used on motor shell for long life in poorly drained installations.



TECHNICAL SPECIFICATIONS

MATERIALS OF CONSTRUCTION

PART

MATERIAL

Impellers Lock nut Pump casing

Clamp band Pump shaft Suction cover Seal ring (stationary) Seal ring (rotating)

Seal spring Orings Diffusers Blanking ring (XF92 & XF192) Spacer

Priming plug Motor shell Shell finish

Glass filled polycarbonate 304 stainless steel

Glass filled noryl (XF171&XF221) 304 stainless steel (XF92&XF192)

304 stainless steel Glass filled noryl Ceramic Carbon

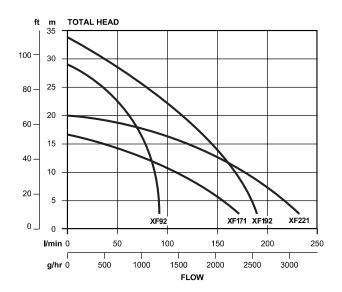
304 stainless steel

304 stainless steel Nitrile rubber Glass filled noryl Glass filled noryl Glass filled nylon Glass filled noryl

Marine grade aluminium

Baked polyester

HYDRAULIC PERFORMANCE



ELECTRICAL DATA

	XF92	XF171	XF221	XF192			
Supply voltage	220-240V ±6%						
Phase	Single						
Supply frequency	50Hz						
Speed	2,850rpm						
Full load current	3.7A	2.8A	4.5A	5.2A			
Locked rotor current	12.0A	12.0A	18.0A	18.0A			
Input power (P1)	0.84kW	0.78kW	1.05kW	1.15kW			
Output power (P2)	0.58kW	0.53kW	0.70kW	0.80kW			
Enclosure class	IP55						
Insulation class	Class F						
Starting	P.S.C.						

Special Models

XF models are available in a number of alternate voltages and incorporating special features including:

• 110 volt 60Hz
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Silicon Carbide Seals

220 volt 60Hz

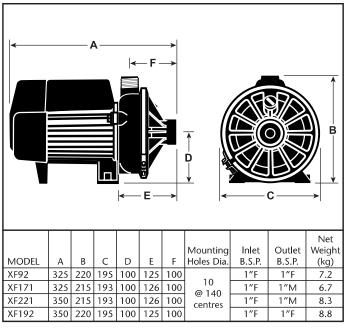
Dog Spa Model

Thermotection pump over temperature protection
 316SS casing for XF92 & XF192 models
 For information of these options contact Davey at the appropriate

INSTALLATION & PRIMING

- Installations with suction lift require a good quality foot valve to avoid loss of prime
- To prime, fill pump body and suction line through priming plug hole located above suction inlet and replace plug

DIMENSIONS



All dimensions in mm unless otherwise stated.

This literature is not a complete guide to product usage. Further information is available from your Davey dealer, Davey Customer Service Centre and from the relevant product Installation and Operating Instructions. This data sheet must be read in conjunction with the relevant product Installation and Operating Instructions and all applicable statutory requirements. Product specifications may change without notice. ® Davey is a registered trademark of Davey Products Pty Ltd. © Davey Products Pty Ltd 2001.



DEPEND DAVEY

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